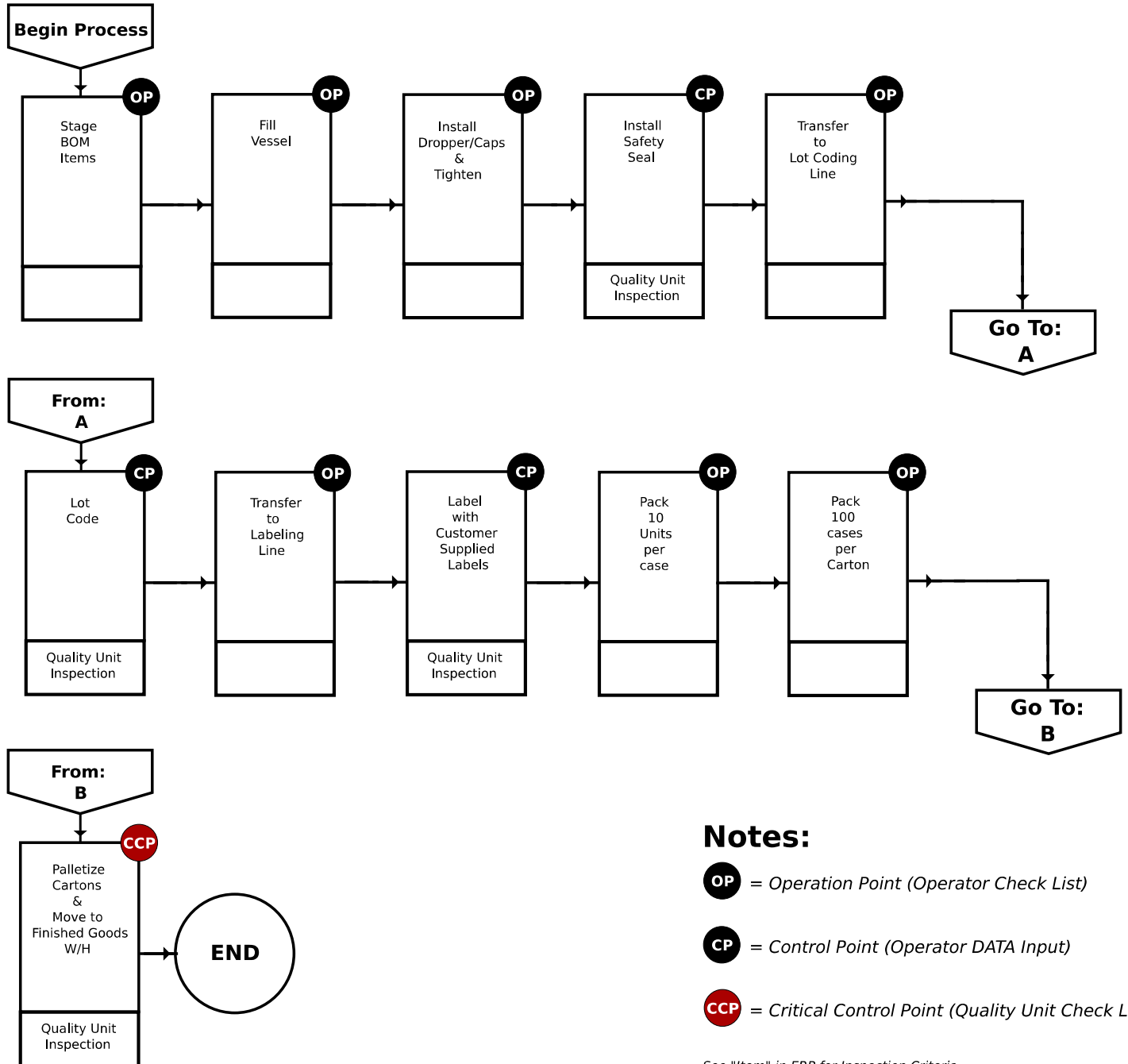


# V1 Dropper Process Flow Chart

**WITS Clinic - V1**  
**Date: July 2017**

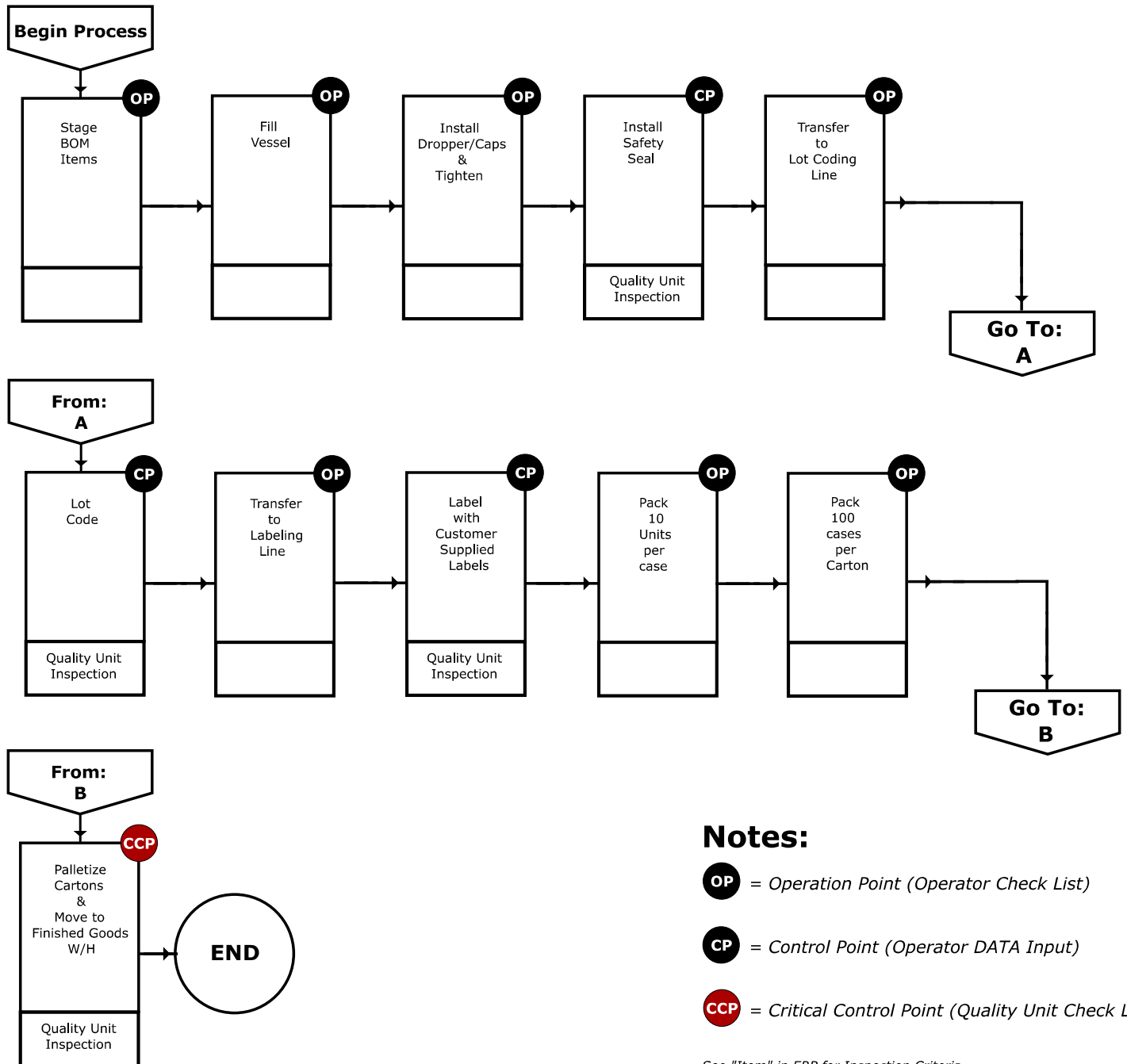
Start / Stage BOM Items / Fill Vessel / Install Dropper Caps & Tighten / Transfer to Lot Coding Line / Lot Code /  
Transfer to labeling line / Label with customer supplied labels / Pack 10 units per case /  
Pack 100 cases per carton / Palletize Cartons & Move to Finished Goods Warehouse / End



# V3 Dropper Process Flow Chart

**WITS Clinic - V3**  
**Date: July 2017**

Start / Stage BOM Items / Fill Vessel / Install Dropper Caps & Tighten / Transfer to Lot Coding Line / Lot Code /  
Transfer to labeling line / Label with customer supplied labels / Pack 10 units per case /  
Pack 100 cases per carton / Palletize Cartons & Move to Finished Goods Warehouse / End



## Notes:

- OP** = Operation Point (Operator Check List)
- CP** = Control Point (Operator DATA Input)
- CCP** = Critical Control Point (Quality Unit Check List)

See "Item" in ERP for Inspection Criteria